

## ERRATA

**AWS B2.1-4-218:1999, Standard Welding Procedure Specification (WPS) for  
Shielded Metal Arc Welding of Chromium-Molybdenum Steel (M-4/P-4), Group 1 or  
2) E8018-B2, 1/8 through in. Thick, As-Welded Condition, 1/8 through 1-1/2 in.  
Thick, PWHT Condition, Primarily Pipe Applications**

Page 2 -- under FILLER METALS, in the paragraph titled "Classification," the instance of "E7108-B2L" should be "E7018-B2L."

Page 3 -- in the table "Electrical Characteristics," all four instances of "E8108-B2" should be "E8018-B2."

Page 3 -- in footnote 2 of the table, both instances of "E7108-B2L" should be "E7018-B2L."