

Errata Sheet

AWS A5.28/A5.28M:2005, *Specification for Low-Alloy Steel Electrodes and Rods for Gas Shielded Arc Welding*

The following Errata have been identified and incorporated into the current reprint of this document.

Page 26—Figure A2, Optional GTAW Groove Weld Test Assembly for Mechanical Properties and Soundness

Change dimensions in the Dimension table as shown below:

		DIMENSIONS			
		in		mm	
C	Specimen Center	3/8	1/4	9.5	6.5
L	Length, min.	10			250
P	Point of Temperature Measurement	1			25
R	Root Opening	1/2	1/4	13	6.5
S	Backup Strip Overlap, min.	1/4	3/8	6	9
T	Thickness	3/4	1/2	19	13
V	Backup Strip Thickness, min.	3/8	1/4	9	6.5
W	Width, min.	5			125
X	Backup Strip Width, min.	1			25
Z	Discard, min.	1			25