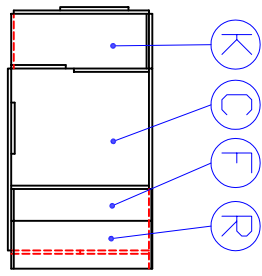
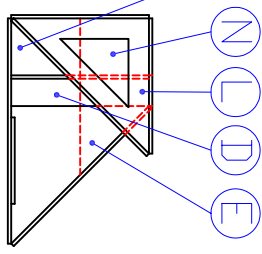
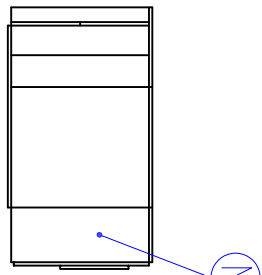
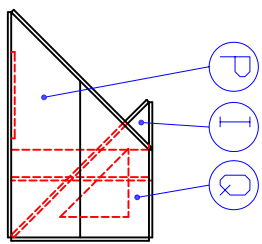
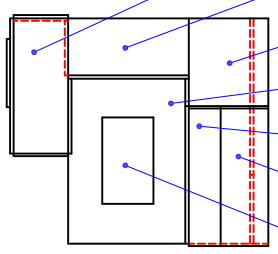
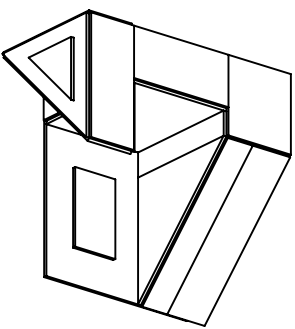


ITEM	DESCRIPTION	QTY	REMARKS
A	3 mm x 150 mm x 198 mm PLATE	1	
B	3 mm x 42 mm x 76 mm PLATE	1	
C	3 mm x 106 mm x 121 mm PLATE	1	
D	3 mm x 64 mm x 121 mm PLATE	1	
E	3 mm x 121 mm x 121 mm PLATE	1	
F	3 mm x 89 mm x 89 mm PLATE	1	CUT ANGLE ONE END
G	3 mm x 70 mm x 77 mm PLATE	1	
H	3 mm x 30 mm x 106 mm PLATE	1	CUT ANGLE ONE END
I	3 mm x 65 mm x 65 mm PLATE	1	
J	3 mm x 48 mm x 119 mm PLATE	1	
K	3 mm x 48 mm x 168 mm PLATE	1	
L	3 mm x 119 mm x 119 mm PLATE	1	
M	3 mm x 48 mm x 121 mm PLATE	1	CUT ANGLE ONE END
N	3 mm x 60 mm x 60 mm PLATE	1	
O	3 mm x 48 mm x 48 mm PLATE	1	CUT ANGLE ONE END
P	3 mm x 61 mm x 198 mm PLATE	1	CUT ANGLE ONE END
Q	3 mm x 61 mm x 198 mm PLATE	1	CUT ANGLE ONE END
R	3 mm x 42 mm x 171 mm PLATE	1	



Designed by Robert Pope	Drawn By Nick Peterson	Date June 1, 2007	ISO A	Scale NONE
Veld-Off at the A/S Welding Show Las Vegas, NV 2008		Name PROJECT TASK #4	Trade 10 WELDING	Revision 0
4	0	WSI	2008-10-10	USA / DWG-74
Revision Sheet 0 of 3				

ALL DIMENSIONS IN MILLIMETRES

INSTRUCTIONS

1. TACK WELDS CAN BE MADE IN ANY POSITION WITH ANY PROCESS IN THE MOST LOGICAL SEQUENCE FOR STRUCTURAL SQUARENESS AND JOINT ACCESS. ALL TACK WELDS ARE TO BE MADE NO LONGER THAN 10mm AND PLACED ON THE OUTSIDE OF THE STRUCTURE ONLY. ALL WELDS ARE TO BE MADE WITH WELD #4 IN THE 3G POSITION.
2. ALL WELDS ARE TO BE MADE WITH GRAV 16MM# DR 238MM# ER5356 100% ARGON.
3. ALL FILLET WELDS ARE TO BE APPROXIMATELY 3MM IN LEG SIZE +-1MM PENETRATION WELDS
4. ALL BUTT AND OUTSIDE CORNER WELDS ARE COMPLETE JOINT
5. ALL OUTSIDE CORNER WELDS TO HAVE FULL RADIUS CONVEX CONTIURS.
6. POST CLEANING NONE NO GRINDING
7. NO GRINDING IS ALLOWED.

1 2 3 4 5 6 7 8